



INSUMED

INSULIN SYRINGES IN PROTECTED VERSION

TECHNICAL INFORMATION

Definition

- Sterile insulin syringe. Disposable, pyrogen free and non-toxic in protected packaging
Capacity: 0,3ml and 0,5ml and 1ml

General features

- Needle directly inserted in the syringe (No Dead Space).
- Easy to read, durable graduated scale.
- 0,3 ml: graduated scale with half unit
- 0,5 ml and 1ml: graduated scale with U-100
- Latex free gasket with a triple contact and flat form.
- Plunger-block device.
- Cover needle cap and cover piston cap have a saved guarantee sterility seal.
- High transparent polypropylene.
- Ethylene Oxide-sterilised.
- Pack of 30 syringes with optical detachable label.
- Magnifier to apply to the syringe for making easier the reading of the scale. One piece in each pack.



Applications

- Insulin therapy through subcutaneous injections.
- Adapt for mixing different kind of insulin.
- 0,3 ml: adapt in paediatric field

Medical device according to the directive CEE 93/42
Modified by the directive 2007/47/CE
Implementation with D.L. n°37 del 25-01-2010



Class II A

Conformity

- | | |
|-----------------------------|--|
| ➤ EN ISO 7864 | Disposable sterile hypodermic needle |
| ➤ EN ISO 9626 | Inox steel |
| ➤ EN ISO 8537 | Disposable, sterile insulin syringes, with or without needle |
| ➤ ISO 2859 | Sampling plan |
| ➤ ISO 11135 | Sterilization |
| ➤ EN ISO 10993-1 | Biocompatibility |
| ➤ Quality Assurance system: | certified according to ISO 9001 |
| ➤ Quality Assurance system: | certified according to ISO 13485 |

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Pikdare reserves all rights to change this document based on technical developments and amendments to relative product standards.

PIKDARE

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Pikdare S.r.l. - Via Saldarini Catelli 10 - 22070 Casnate con Bernate (CO) - Italy

Tel. 0039 031 7297111 - Fax 0039 031 7297100 - www.picsolution.com



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Technical specifications

COMPONENT	MATERIAL	CONFORMITY
Barrel	Polypropylene non-toxic for medical use	Directive 10/2011 CEE
Plunger	Polypropylene non-toxic for medical use	Directive 10/2011 CEE
GASKET	Latex free	Eur. Pharm In force
Silicon	D.C. 360 M.F. non-toxic and pyrogen free for medical use maximal quantity . 0,25 mg/cm ²	Eur. Pharm – U.S.P. in force
Cannula	Inox Steel aisi 304	EN ISO 9626
Needle cover	Polyethylene non-toxic for a medical use	Directive 10/2011 CEE
GLUE	UV Glue – non-toxic	Directive ecc 91/155
Ink	Non-toxic specific for polypropylene	D.M. 21-03-73 and the following modifications
Protective end cap	Polyethylene	Directive 10/2011 CEE

Sterile	YES
Latex	NO
Expiry date	5 years from the production date in not damaged pack
Storage instructions	Store in a cool, dry place away from chemical substances

Product sterilization

- Gas Ethylene Oxide according to norm EN ISO 11135.

Biocompatibility

- The product has successfully undergone the biocompatibility tests required by EN ISO 10993, for cytotoxicity, Emocompatibility, sensitization, toxicity and skin reactivity tests.

Disposal

- In compliance with applicable laws.

Subdivision scale

ML.	U.I	SUBDIVISION MIN.	NORMS
0,3	30	U.I. 0,5	EN ISO 8537
0,5	50	U.I. 1	EN ISO 8537
1	100	U.I. 2	EN ISO 8537

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Productive process

- Integrated areas of high automation in CLEAN ROOMS of class 100.000 (ISO 8).

Quality control

- Quality controls in process 100% and with sampling plan according to ISO 2859 norm.

Packaging

Labels and/or packages have the following:

Product definition
CE Mark
Capacity/Concentration
Production's department
Method of sterilization
Expiry date
Storage instructions
Detachable label
Product Bar code
Batch Bar code

Packaging material

COMPONENT	MATERIAL	CONFORMITY
Bag (0,3-0,5ml-1ml)	Polyethylene	D.M. 21-03-73 and the following modifications
Box 30 pcs	Carton	G.I.F.C.O.
Package 1.200 pcs	Corrugated paper	G.I.F.C.O.

Manufacturer

- Pikkare S.r.l. Via Saldarini Catelli 10, 22070 Casnate con Bernate (Como) Italy

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Assortment

CODE	ML	NEEDLE	PACK	UNIT	CARTON
02 022725 030 150	0,3	31Gx8mm	Bag 10 pcs	3 Bags of 10 pcs	120 Bags of 10 pcs
02 022720 030 150	0,3	30Gx8mm	Bag 10 pcs	3 Bags of 10 pcs	120 Bags of 10 pcs
02 022722 050 150	0,5	31Gx8mm	Bag 10 pcs	3 Bags of 10 pcs	120 Bags of 10 pcs
02 022721 050 150	0,5	30Gx8mm	Bag 10 pcs	3 Bags of 10 pcs	120 Bags of 10 pcs
02 022723 050 150	0,5	29Gx12,7mm	Bag 10 pcs	3 Bags of 10 pcs	120 Bags of 10 pcs
02 022726 100 150	1	30Gx8mm	Bag 10 pcs	3 Bags of 10 pcs	120 Bags of 10 pcs
02 022727 100 150	1	30Gx12,7mm	Bag 10 pcs	3 Bags of 10 pcs	120 Bags of 10 pcs

Additional information

- Additional information and operating procedures are included in the technical dossiers filed with Pikdare's Technical/Quality Assurance department.

Direttore tecnico

PIKDARE S.R.L.
Dr. MAURO CASSANI
Medical Devices Department
Technical Director

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